



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3636-041

Job Sheet 173395



Part No: D3636-041

Job Qty: 12 ea

Part Name: Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/28/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP Rev:A revA as per dwg 08-01-09 DD verified by LL 08/01/09

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		3/28/18	0.00	0.00	Purchasing		APR 18/16
110	Packaging	12 pcs		3/28/18	0.00	0.00	Packaging2		APR 18/16
120	QC	12 pcs		3/28/18	0.00	0.00	QC6		APR 23 2018
130	Packaging	12 pcs		3/28/18	0.00	0.00	Packaging3-1		APR 23 2018
140	QC21-SA	12 Ea		3/28/18	0.00	0.00	QC21		APR 23 2018

Part Op 100 - Issue P/O: 039159 Purchase Part Number: P/N 3104-1-061-2396 Supplier: AMSAFE INC., PHOENIX, ARIZONA
Descriptions: ARIZONA
110 - Ensure certificate of conformity is attached

DAS 21 9:30 APR 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3636-041P	Shoulder Harness	12 pcs (1 ea)	100-Purchasing	5061446

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D3636-041P	12	0	0

Part Specifications

Specifications could not be found.

Plex 3/1/18 1:31 PM dart.lavoie.chantal

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Shoulder Harness

PART NO:

D3636 - 041

PART NO: D8895
Serial No/Batch: S061448

Revision:

Operation:

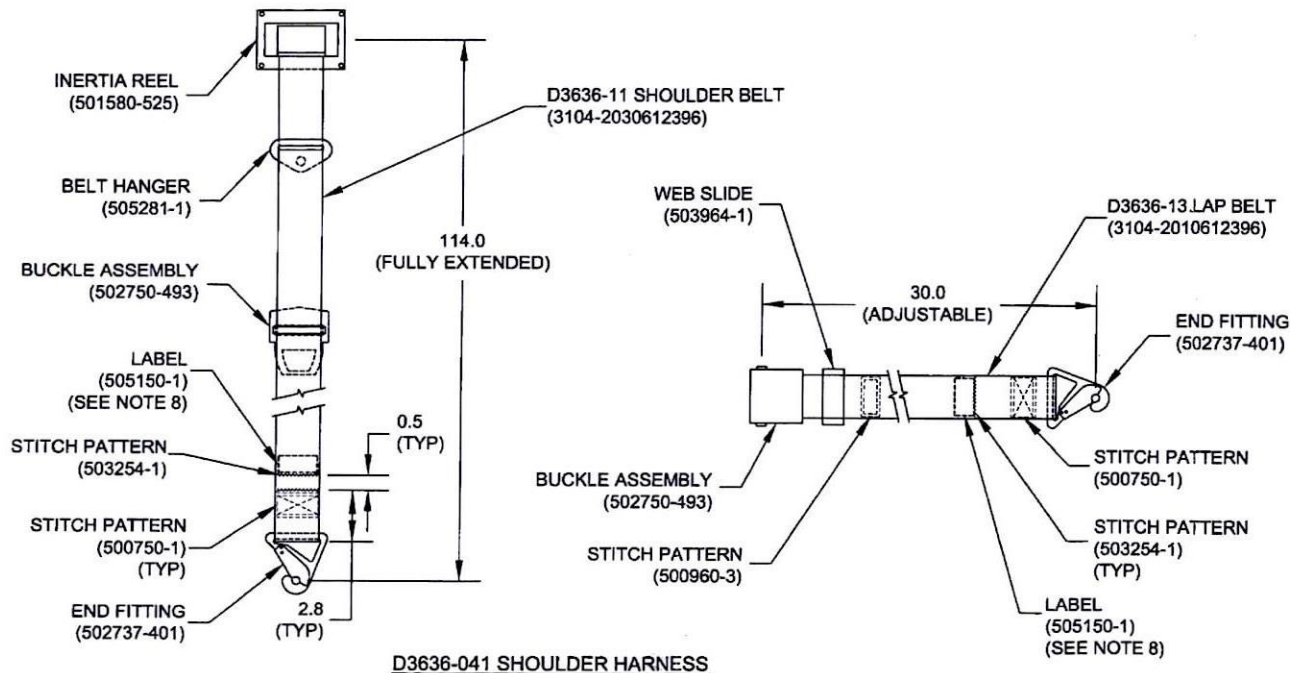
Change No:

Packaging

Mfg Date: 04/16/18

Job No: 173395

SPECIFICATION CONTROL DRAWING



D3636-041 SHOULDER HARNESS

NOTES:

- DESCRIPTION: 3-POINT SHOULDER HARNESS WITH LEVER STYLE BUCKLE AND CHROME HARDWARE PLATING
2" BLACK NYLON WEBBING, STYLE T1200-5 WHICH MEETS REQUIREMENTS OF TSO-C114
WITH MINIMUM STRENGTH OF 2500 LBS
- PURCHASE INFO: P/N 3104-1-061-2396 (D3636-041)
AMSAFE INC., PHOENIX, ARIZONA
- TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- UNITS: INCHES UNLESS OTHERWISE NOTED
- BREAK SHARP EDGES: N/A
- IDENTIFICATION: N/A
- WEIGHT: 1.7 lbs
- LABEL TO INCLUDE: DART AEROSPACE P/N D3636-11/-13
(613) 632-3336

RELEASED
07.11.14
UNDER REVIEW
03.07.13
PARR-255

B	NEW HARNESS P/N'S; REFERENCE TSO-C114	LE	07.10.16
A	NEW ISSUE; REPLACES G10601	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	CV	DART AEROSPACE USA, INC	
DRAWN	LE	PORT HADLOCK, WA	
CHECKED	PH	DRAWING NO.	REV. B
MFG. APPR.	N/A	D3636	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	SHOULDER HARNESS	NTS
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC	
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039159**

Supplier: AMS002-VU
Amsafe Inc.
1043 North 47th Avenue
Phoenix, AZ 85043 USA
Phone: 602 850 2850
Fax: 602-278-3479

PO No: PO039159

PO Date: 3/1/18

Due Date: 3/28/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

REVISED

E-MAILED

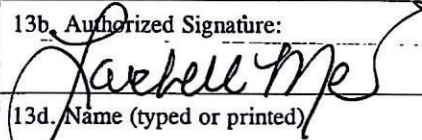
MAR 08 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	4192-1-021-2396			Harness Assembly D4387-041 As Per Dwg DSC-D4387 Rev. D	Firmed	3/28/18	6 pcs	0 pcs	6 pcs	\$316.55/pcs	\$1,899.30
Line Item Note job# 173383											
2	3221-1-011-2396			Shoulder Harness D4088-041 As per Dwg D4088 Rev. B	Firmed	3/28/18	12 pcs	0 pcs	12 pcs	\$367.36/pcs	\$4,408.32
Line Item Note job# 173385											
3	4147-2-041-2396			Shoulder Harness, 4 Point D4071-041 As per Dwg D4071 Rev. A	Firmed	3/28/18	4 pcs	0 pcs	4 pcs	\$388.09/pcs	\$1,552.36
Line Item Note job# 173387											
4	3221-1-021-2396			Shoulder Harness D4088-043 As per Dwg 4088 Rev. B	Firmed	3/28/18	5 pcs	0 pcs	5 pcs	\$367.36/pcs	\$1,836.80
Line Item Note job# 173386											
5	4181-2-191-2396			Shoulder Harness W/ Buckle Assembly D4305-041 As Per Dwg DSC-D4305 Rev. E	Firmed	3/28/18	4 pcs	0 pcs	4 pcs	\$860.46/pcs	\$3,441.84
Line Item Note job# 173394											
6	D3636-041P			Shoulder Harness As per Dwg D3636-041 Rev.B AMSAFE PART # 3104-1-061-2396	Firmed	3/28/18	12 pcs	0 pcs	12 pcs	\$417.37/pcs	\$5,008.44
Line Item Note job# 173395											
Grand Total:											\$18,147.06

Order Notes

COPY

1. Approving Civil Aviation Authority/Country: FAA/United States		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG			3. Form Tracking Number: S379361 - 6 <i>LM</i>	
4. Organization Name and Address: AmSafe, Inc. 1043 North 47th Avenue Phoenix, Arizona 85043		Cert. No. PT1967NM			5. Work order/Contract/Invoice Number: S379361 - 6 PAGES ATTACHED	
6. Item:	7. Description:	8. Part Number:	9. Quantity:	10. Serial Number:	11. Status/Work:	
1	REST SYS ASSY W/IR	3104-1-061-2396	12	N/A	NEW	
12. Remarks: Drawing: 3104 Rev: G TSO: TSO-C114 DATE CODE: <u>A0318</u> CUSTOMER P/N: <u>D3636-041P</u> 						
13a. Certifies the items identified above were manufactured in conformity to: ☒ Approved design data and are in a condition for safe operation ☐ Non-approved design data specified in Block 12.			14a. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 12 Certifies that unless otherwise specified in Block 12, the work identified in Block 11 and described in Block 12 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
13b. Authorized Signature: 		13c. Approval/Authorization No.: ODA602112NM		14b. Authorized Signature		14c. Authorized/Certificate No.
13d. Name (typed or printed): JACKELINE MELCHOR		13e. Date (dd/mm/yyyy): 13/APR/2018		14d. Names (typed or printed)		14e. Date (dd/mm/yyyy):
User/Installer Responsibilities						
It is important to understand that the existence of this document alone does not automatically constitute authority to install the aircraft engine/propeller/article. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts aircraft engine(s)/propeller(s)/article(s) from the airworthiness authority of the country specified in Block 1. Statements in Blocks 13a and 14a do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.						